

Date: Wednesday, 2/6/2008 11:12:11 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	MOUNTING BRACKET	
Job Number	37248		Part Number	D2581	
Estimate Number	10604		Drawing Number	D2581 REV A1	
P.O. Number	:		Project Number	N/A	
This Issue	2/6/2008	S.O. No. :	Drawing Revision	A1	
Prsht Rev.	NC		Material	:	
First Issue	/ /	Type :	Due Date	2/18/2008	Qty: 100
Previous Run	36481		Um:	Each	
Written By	:		Comment	Est. D01.07.17 Added info to step 2SM	
Checked & Approved By	:				
Comment	:				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S11GA	304/316 .125 Sheet
		Comment: Qty.: 0.0196 sf(s)/Unit Total : 1.3745 sf(s) 304/316 .125 Sheet (M304S0125) Batch: 104934
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg D2581 Dwg Rev: A1 Prog Rev: A1 Batch: 104934 2-Deburr if necessary
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 100
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK 100
		Comment: SECOND CHECK 100
5.0	BRAKE NC	NC BRAKE 100
		Comment: NC BRAKE Form as per Dwg D2581 using CNC Brake 100

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 20/02/29
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 2/6/2008 11:12:11 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 37248

Part Number: D2581

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



2008-02-27 100



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *W/S*

PD 08-02-27 100

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2008-02-27

Job Completion



2008-02-27 100

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	37248
Description: Mounting Bracket	Part Number:	D2581
Inspection Dwg: D2581	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>BB</u>
Date:	8-2-11

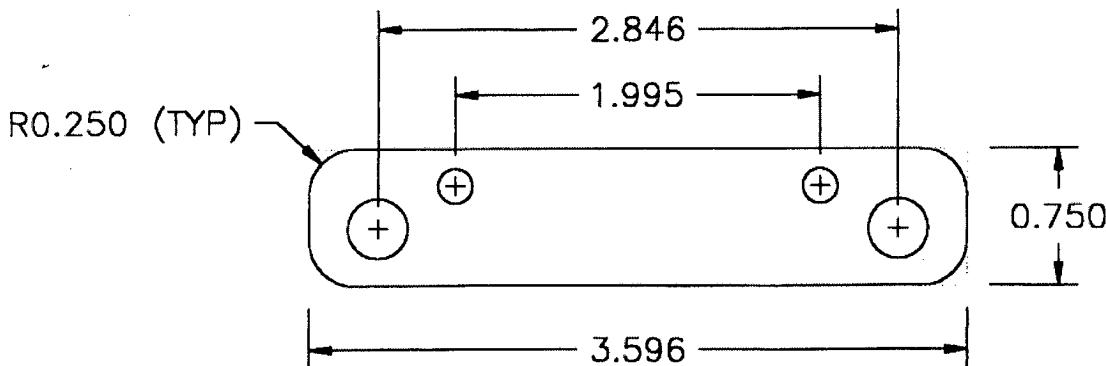
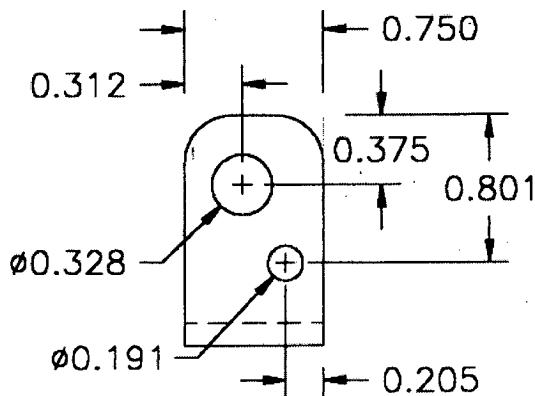
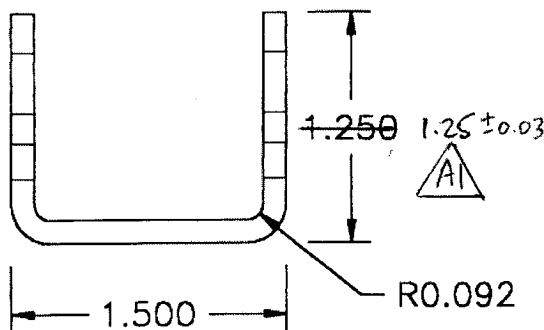
Audited by:	
Date:	08/02/12

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.01.23	New Issue	KJ/JLM	SM

DARTDART
TRANS

DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>Bu</i>	APPROVED <i>M M</i>	DRAWING NO. D2581	REV. A SHEET 1 OF 1
DATE 96.06.27		TITLE MOUNTING BRACKET	SCALE 1:1

RELEASED
96/07/23 BuA1 ~~1/1~~ CP 04.05.14 CHANGE TOLERANCE ON 1.25 DIMENSION

MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37248